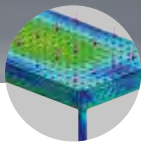




HARDNESS
DEMONT 890 M
DEMONT 760 M



Max. load



Precision scaling

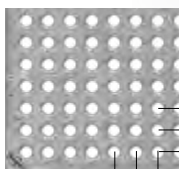


Protective
countersink



Leg sleeve

3D welding tables from DEMMELE. Well-equipped.



Worktop with D28
system bores in a
50 x 50 mm grid



Three-row bore pattern with 50 mm grid in the top and bottom rows
and additional 100 mm grid in the centre

Up to 400 % more clamping options.

DEMMELE® 3D welding tables D28 PROFIPremiumLINE (PP)

3D welding table D28 PROFIPremiumLINE (PP)

D28

- Worktop with D28 system bores in a **50 x 50 mm grid**, resulting in approx. 400% more clamping options than with PROFIEcoLINE and conventional welding tables and approx. 100% more clamping options than with PROFIPlusLINE
- Three-row bore pattern on the table side plates with D28 system bores: **50 mm grid in the top and bottom rows and an additional 100 mm grid in the centre**, almost doubling the options for extension and clamping
- Table sizes optionally available in hardened versions – DEMONT 760 M and DEMONT 890 M
- All system bores with protective countersink, perfect design and ultimate functionality
- Optimised outside table edges
- Improved table reinforcement through additional cross-ribs
- Continuous grid lines in X and Y directions, spaced 100 mm apart
- Precision scaling with millimetre graduation, also available with the DEMONT 760 M and DEMONT 890 M options
- Coordinate marking of the bores in the X and Y directions
- DEMMELE logo recessed in all four side plates
- Table legs with precision adjustment, round design with pivoting leg
- Leg sleeve to protect the tube assembly
- Special dimensions and optional drilling patterns (e.g. M16, M20, M24) possible on request
- The table is also available in a stainless steel version on request





The table sizes. With or without standard table legs.

3D welding table D28 PROFIPremiumLINE (PP) – without standard table legs



					D28		
					SOLID	Hardened DEMONT 760 M	Hardened DEMONT 890 M
L x W in mm	H in mm	Approx. weight in kg	Max. load in kg	Number of legs	Item no.	Item no.	Item no.
1000 x 1000	200	290	–	No legs	PP28-01001-000	PP28-01001-500	PP28-01001-700
1200 x 800	200	280	–	No legs	PP28-11019-000	PP28-11019-500	PP28-11019-700
1200 x 1200	200	380	–	No legs	PP28-01056-000	PP28-01056-500	PP28-01056-700
1500 x 1000	200	390	–	No legs	PP28-01011-000	PP28-01011-500	PP28-01011-700
1500 x 1500	200	530	–	No legs	PP28-01031-000	PP28-01031-500	PP28-01031-700
2000 x 1000	200	500	–	No legs	PP28-01002-000	PP28-01002-500	PP28-01002-700
2000 x 2000	200	1000	–	No legs	PP28-01006-000	PP28-01006-500	PP28-01006-700
2400 x 1200	200	710	–	No legs	PP28-01003-000	PP28-01003-500	PP28-01003-700
3000 x 1500	200	1010	–	No legs	PP28-01004-000	PP28-01004-500	PP28-01004-700
4000 x 2000	200	1780	–	No legs	PP28-01005-000	PP28-01005-500	PP28-01005-700
4800 x 2400	200	2550	–	No legs	PP28-11085-000	PP28-11085-500	PP28-11085-700

3D welding table D28 PROFIPremiumLINE (PP) – with standard table legs



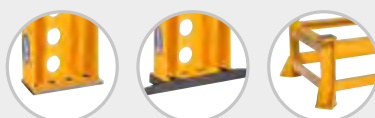
					D28		
					SOLID	Hardened DEMONT 760 M	Hardened DEMONT 890 M
L x W in mm	H in mm*	Approx. weight in kg	Max. load in kg	Number of legs	Item no.	Item no.	Item no.
1000 x 1000	850 ±30	324	12000	4	PP28-01001-001	PP28-01001-011	PP28-01001-021
1200 x 800	850 ±30	314	12000	4	PP28-11019-001	PP28-11019-011	PP28-11019-021
1200 x 1200	850 ±30	414	12000	4	PP28-01056-001	PP28-01056-011	PP28-01056-021
1500 x 1000	850 ±30	424	12000	4	PP28-01011-001	PP28-01011-011	PP28-01011-021
1500 x 1500	850 ±30	564	12000	4	PP28-01031-001	PP28-01031-011	PP28-01031-021
2000 x 1000	850 ±30	534	12000	4	PP28-01002-001	PP28-01002-011	PP28-01002-021
2000 x 2000	850 ±30	1034	12000	4	PP28-01006-001	PP28-01006-011	PP28-01006-021
2400 x 1200	850 ±30	744	12000	4	PP28-01003-001	PP28-01003-011	PP28-01003-021
3000 x 1500	850 ±30	1061	18000	6	PP28-01004-001	PP28-01004-011	PP28-01004-021
4000 x 2000	850 ±30	1831	18000	6	PP28-01005-001	PP28-01005-011	PP28-01005-021
4800 x 2400	850 ±30	2644	33000	11	PP28-11085-001	PP28-11085-011	PP28-11085-021

*The length of the standard table legs in the basic configuration is 650 mm ±30 mm.
The standard table legs are also available in a length of 750 mm ±30 mm, see page 45.

Different leg versions are possible for this system size D28



For more information and an overview of the table leg versions,
see page 45 onwards



For table mounting versions for the rail system,
see page 104 onwards



You can also find out
about the leg versions
and connecting
elements online.