

EP-04

Piston clamp F



	COD	Icon 1	Icon 2	Icon 3	Icon 4	Icon 5
Mod. F	04020	20 cm	12 cm	10,5 cm	1,8	
	04025	25 cm	12 cm	10,5 cm	1,9	
	04030	30 cm	12 cm	10,5 cm	2,0	
	04040	40 cm	12 cm	10,5 cm	2,2	5
	04050	50 cm	12 cm	10,5 cm	2,4	
	04060	60 cm	12 cm	10,5 cm	2,6	
	04080	80 cm	12 cm	10,5 cm	3,0	
	04100	100 cm	12 cm	10,5 cm	3,4	
	04120	120 cm	12 cm	10,5 cm	3,8	
	04140	140 cm	12 cm	10,5 cm	4,2	3
	04150	150 cm	12 cm	10,5 cm	4,4	
	04200	200 cm	12 cm	10,5 cm	5,4	

Mod. F	Llanta / bar	35 mm x 8 mm
Fuerza Máxima / Maximum pressure		9000 N

Main Features:

- Piston Clamp using a double threaded screw which doubles the pressure and speed and allows work on uneven surfaces, tubes, etc.
- Non-slip brake preventing the tool from loosening or losing grip in jobs involving bangs or vibrations
- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws.

Materials and Finishing:

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK	<p>-Malleable Grey: EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal decarburising treatment, shot blasting, phosphating and electrostatic RAL 5010 blue colour epoxy polyester painting.</p> <p>-Nodular cast iron: EN-GJS-400-15 quality under UNE-En 1563 ruling. Stabilising heat treated, shot blasted, phosphated and electrostatic RAL 5010 blue colour epoxy polyester painted</p> <p>Guaranteed tracking realised using the alphanumerical codes embossed on all pieces throughout their whole productive life--casting date and number and its place in the tooling.</p>
BAR	<p>-35x8 mm bar</p> <p>-DIN C-60 quality (90 Kg/m² pressure) heat rolled.</p> <p>-Shot blasting finish giving stability and cleanliness.</p> <p>-Single coat rust-proof dark grey painting finish.</p> <p>-All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking</p>
BRAKE	<p>Anti-slip tempered steel on moving jaw</p> <p>Stop to prevent loss</p>
SCREWS	<p>White zinc coated steel without Hexavalent-Chromium</p>

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

Packing and labelling:

In packets of five bound with plastic bands and cling film wrapped.
Individually coded label EAN-13

RULES:

No special safety rulings applied

All work carried out following ISO:9001 and ISO :14001 rules